

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Tacky Acrylic Emulsion
<b>Description</b>	Blackhawk Hawk-Tack is a high tack acrylic emulsion primer. It can be applied to masonry, gypsum board, concrete, wood, and a variety of other surfaces. It is the product of choice when it is necessary to achieve fast drying, solvent free, tacky surfaces.
<b>Features</b>	<ul style="list-style-type: none"><li>• Quick drying</li><li>• Tacky film provides positive adhesion of membranes</li><li>• Easily applied by brush, spray or roller</li><li>• Environmentally friendly low VOC</li><li>• Non-flammable during application</li><li>• Water-based, no solvent odor</li></ul>
<b>Uses</b>	Blackhawk Hawk-Tack is designed to be used as a surface adhesion promoter with modified bitumen self-adhering membranes, or where a tacky surface is required.
<b>Color</b>	White; Custom colors available.
<b>Finish</b>	Blackhawk Hawk-Tack has a tacky/gloss finish. Color tinted material helps to indicate application area.
<b>Solids Content</b>	60 ± 2% by weight
<b>VOC Value(s)</b>	<25 grams per liter (0.2 lbs per gallon)
<b>Limitations</b>	Keep from freezing

## SUBSTRATES & SURFACE PREPARATION

<b>All</b>	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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## MIXING & THINNING

<b>Mixing</b>	Mix material before use to ensure uniformity
<b>Thinning</b>	Use as supplied. Water reducible if situations dictate.
<b>Cleanup</b>	Mineral spirits

## APPLICATION GUIDANCE

<b>Brush</b>	Apply with a wide fiber brush in order to create a smooth uniform film.
<b>Roller</b>	Use a low nap phenolic core roller.
<b>Drying Time</b>	Initial set: 30 minutes at 68°F (20°C) Full set: 2 hours 68°F (20°C)
<b>Application Temperature</b>	45°F - 110°F (7.2°C - 43.3°C)

## PACKAGING, ESTIMATING & HANDLING

<b>ITEM#</b>	<b>PACKAGING</b>
K-7000-275-001	Tote - 270 gallons
<b>Theoretical Coverage Rate</b>	300 - 400 square feet at 4 to 5 wet mils.
<b>Storage &amp; Shelf Life</b>	Estimated shelf life is 6 months when stored in a dry area at 75°F (24°C). Actual shelf life may vary with storage conditions. Do not store below 50°F (10°C) or above 110°F (43°C). Store Indoors. Protect from freezing.

## SAFETY

<b>Safety</b>	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
<b>Ventilation</b>	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

## TYPICAL PHYSICAL PROPERTIES

Flammability	Wet nonflammable, dry burns
Flash Point	>212°F (100°C)
Viscosity	2,000 - 4,000 cps
Weight Per Gallon	8.0 - 9.2 lbs

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